



# CAPABILITY CHART

## SQUARE / RECTANGULAR HOLLOW SECTIONS

			HEIGHT (H)-MM																			
			16	19/20	25	30	38	40	50	60	70	75	80	90	100	110	120	127	140	150	160	200
			THICKNESS																			
WIDTH (W)-MM (WELD SEAM SIDE)	16	MIN MAX	1.0 2.0																			
	19/20	MIN MAX		1.0 2.0		1.0 2.0		1.0 2.8														
	25	MIN MAX			1.0 3.0			1.0 2.8														
	30	MIN MAX		1.0 2.0		1.0 3.5			1.0 4.0													
	38	MIN MAX					1.0 5.0	1.5 5.0	1.5 5.0	1.5 5.0	1.5 5.0	1.5 5.0	1.5 5.0	1.7 5.0	1.9 5.0	2.0 5.0						
	40	MIN MAX		1.0 2.8			1.5 5.0	1.0 5.0	1.5 5.0	1.2 5.0	1.5 5.0	1.5 5.0	1.5 5.0	1.7 5.0	1.9 5.0	2.0 5.0	2.2 5.0					
	50	MIN MAX			1.0 2.8		1.5 5.0	1.5 5.0	1.2 6.3	1.5 6.3	1.5 6.3	1.5 6.3	1.5 6.3	1.7 6.3	1.9 6.3	2.0 6.3	2.2 6.3	2.4 6.3	2.6 6.3	2.6 6.3		
	60	MIN MAX				1.0 4.0	1.5 5.0	1.2 5.0	1.5 6.3	1.5 7.0	1.5 7.0	1.5 7.0	1.5 7.0	1.7 7.0	1.9 7.0	2.0 7.0	2.2 8.0	2.4 8.0	2.6 8.0	2.6 8.0	3.0 8.0	
	70	MIN MAX					1.5 5.0	1.5 5.0	1.5 6.3	1.5 7.0	1.5 8.0	1.5 8.0	1.5 8.0	1.7 8.0	1.9 8.0	2.0 8.0	2.2 8.0	2.4 8.0	2.6 8.0	2.6 8.0	3.0 8.0	
	75	MIN MAX						1.5 5.0	1.5 6.3	1.5 7.0	1.5 8.0	1.5 8.0	1.5 8.0	1.7 8.0	1.9 8.0	2.0 8.0	2.2 8.0	2.4 8.0	2.6 8.0	2.6 8.0	3.0 8.0	
	80	MIN MAX						1.5 5.0	1.5 6.3	1.5 7.0	1.5 8.0	1.5 8.0	1.5 8.0	1.7 8.0	1.9 8.0	2.0 8.0	2.2 8.0	2.4 8.0	2.6 8.0	2.6 8.0	3.0 8.0	
	90	MIN MAX							1.7 5.5	1.7 7.0	1.7 8.0	1.7 8.0	1.7 8.0	1.7 8.0	1.9 8.0	2.0 8.0	2.2 8.0	2.4 8.0	2.6 8.0	2.6 8.0	3.0 8.0	
	100	MIN MAX							1.9 5.5	1.9 7.0	1.9 8.0	1.9 8.0	1.9 8.0	1.9 8.0	1.9 8.0	2.0 8.0	2.2 8.0	2.4 8.0	2.6 8.0	2.6 8.0	3.0 8.0	2.8 6.3
	110	MIN MAX								2.0 7.0	2.0 8.0	2.0 8.0	2.0 8.0	2.0 8.0	2.0 8.0	2.0 8.0	2.2 8.0	2.4 8.0	2.6 8.0	2.6 8.0	3.0 8.0	
	120	MIN MAX								2.2 8.0	2.4 8.0	2.6 8.0	2.6 8.0	3.0 8.0								
	127	MIN MAX									2.4 8.0	2.6 8.0	2.6 8.0	3.0 8.0								
	140	MIN MAX									2.6 8.0	2.8 8.0	3.0 8.0									
	150	MIN MAX										2.8 8.0										
	160	MIN MAX											2.8 8.0	2.8 8.0								
	200	MIN MAX													2.8 6.3							4.0 6.3

Note-1: We can produce any intermediate section size ranging 40x40 to 152x152 as per the customer specific requirement. MOQ will be as per the mutual agreement.

Note-2: Regular Length 1.5 to 12.0 Mtr (5FT to 40FT) for Square & Rectangular Hollow Sections. Maximum length 18.0 Mtr subject to mutual agreement